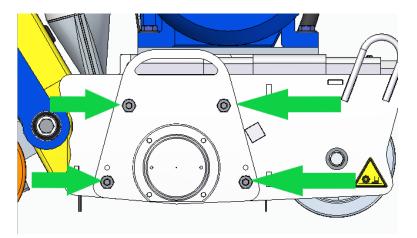


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## Side Attachment Unit Installation Instruction

1. Remove Side Cover by unscrew 4 conical nuts.





2. Unscrew shaft nut and remove drum.

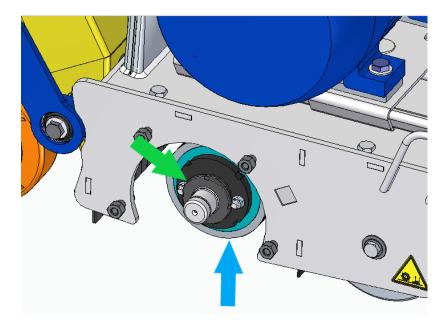


Figure 2



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3. Install Key and position shaft vertical

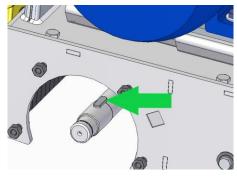
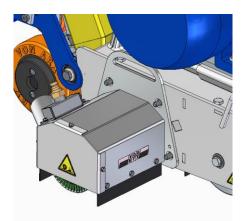


Figure 3

4. Put Side Attachment unit and the same time positioning the Key so that the key and key groove must match.





5. Tight 4 conical nuts with cone to the housing of the machine.

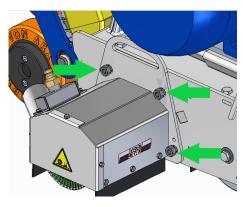


Figure 5