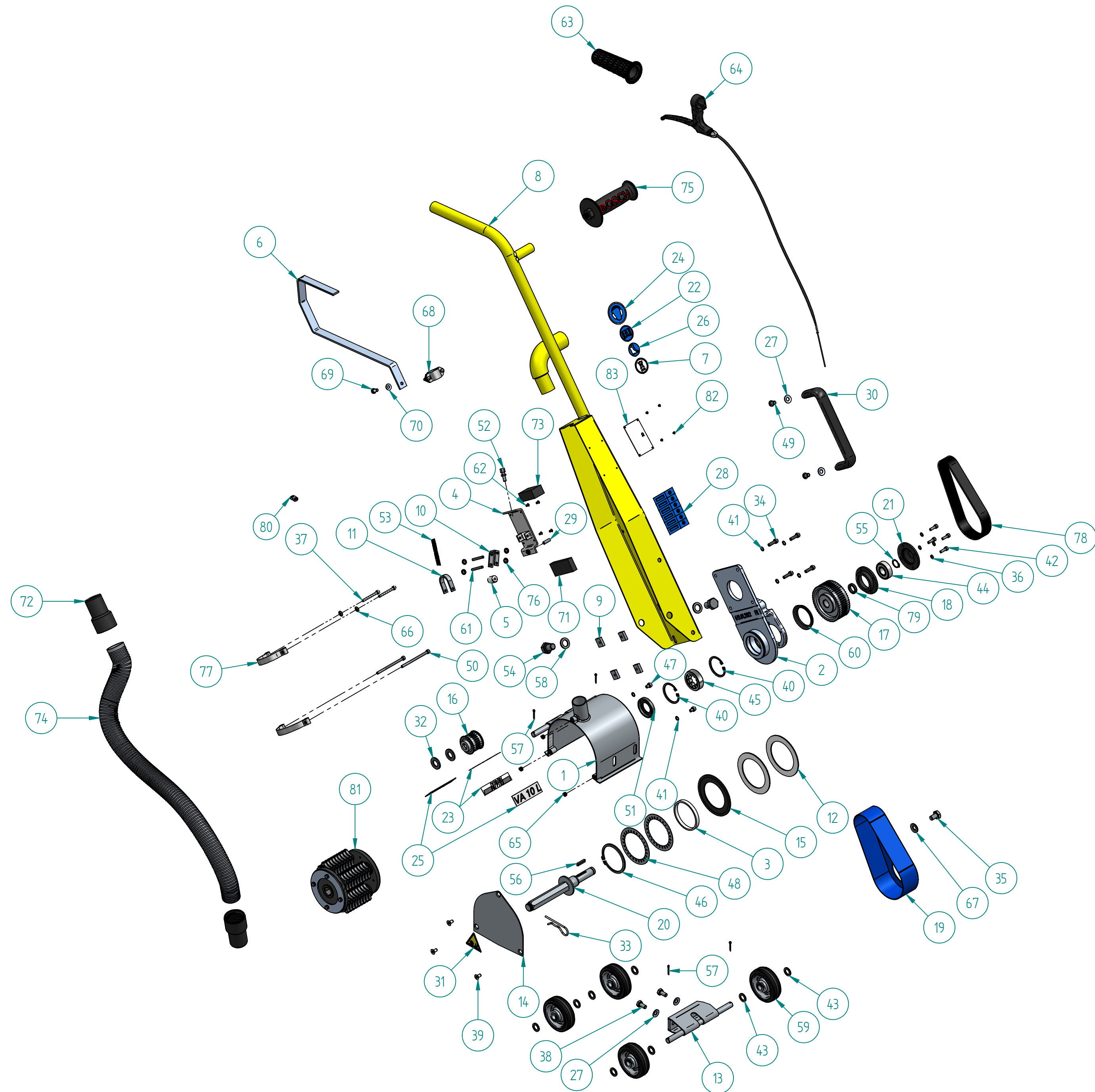





TOLERANCES acc. to ISO / TOLERANSEER entl. ISO
 Applicable where no tolerance is indicated.
 Gäller där tolerans ej direkt utformats
 For machining / For bearbetning ISO 2768-mk
 For welding / For svetsning ISO EN ISO 13920-BF
 Surface finish acc. to ISO 15022 Machined surfaces
 Ytjämnhet enligt ISO 1302. For bearbetade ytor.



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		Material		Dimension	
Drawn By GS	Date 28/04/2020	Approved Date	Approved By	Units : mm	SIZE A2
		Description		Article Number	
		VA 10 L - WITHOUT GRINDER		800012	
Part/Assembly File		sheet of		Rev.	
800012.asm		1 2			

TOLERANCES acc. to ISO / TOLERANSER enl. ISO
 Applicable where no tolerance is indicated.
 Gælder når tolerans er direkte udsatst
 For machining / For bearbejning: ISO 2768-mK
 For welding / For svejsning: SS-EN ISO 13920-BF
 Surface finish acc. to ISO 1302 Machined surfaces.
 Yrjämhet enligt ISO 1302. För bearbetade ytor.

Item	Artikelnummer	Document Number	Title	Quantity	Item	Artikelnummer	Document Number	Title	Quantity																																		
43	101829	BN 726 13x20x2	SPACER WITHOUT CHAMFER	8	1	706448	619.01.01f	HOUSING	1																																		
44	108259	794.70.40	BALL BEARING	1	2	706450	619.01.20b	HOUSING JOINT	1																																		
45	108288	794.72.03	CYLINDER ROLLER BEARING	1	3	706455	619.01.16	PLASTIC RING	1																																		
46	112288	BN 818 65x2.5	SAFETY RING	1	4	706463	619.01.06b	BASE PLATE	1																																		
47	102273	BN 3 M6x8	ALLEN SCREW	2	5	706465	619.01.12a	WHEEL	1																																		
48	103791	792.75.28	SAUCER SPRING	2	6	706755	619.01.21a	PROTECTION HANDLE	1																																		
49	112300	BN 1206 M8x12	ALLEN SCREW	2	7	708794	625.01.36	ADHESIVE "NO HOUSEHOLD WASTE"	1																																		
50	112301	BN 4 M5x80	ALLEN SCREW	2	8	709936	619.01.37	SCREW LOCKFIL	1																																		
51	112289	619.01.23	RADIAL SHAFT SEAL	1	9	706468	619.01.11a	THREADED PLATE	4																																		
52	112297	619.01.29	ADJUSTING SCREW	1	10	706466	619.01.07	BOW	1																																		
53	112298	619.01.30	COMPRESSION SPRING	1	11	706464	619.01.08	CIRCUIT BOW	1																																		
54	105198	BN 56 M14x20	HEXAGON HEAD SCREW	2	12	708034	619.01.36	PLASTIC SPACER	2																																		
55	107589	DIN 471 A17	SAFETY RING	1	13	706452	619.01.03	WHEEL AXLE, FRONT	1																																		
56	107996	BN 870 5x5x25	SPRING KEY	1	14	706453	619.01.05	HOUSING COVER	1																																		
57	108360	BN 912 2.5x18	SPLINT PIN	4	15	706454	619.01.15	OPPOSITE PULLEY	1																																		
58	108556	BN 726 M14	WASHER	2	16	706456	619.01.19	TOOTHED WHEEL	1																																		
59	112285	619.01.22	BONDED TIERED WHEEL	4	17	706457	619.01.18a	HOFMANN TOOTHED WHEEL	1																																		
60	112290	619.01.24	V-SEAL VA-0045	1	18	706459	619.01.14	CLAMPING	1																																		
61	112291	BN 855 5h8x40	CYLINDER PIN	2	19	706461	619.01.04a	BELT GUARD VA 10 L	1																																		
62	112303	BN_920_3.2x9	BLIND RIVET	4	20	706467	619.01.09a	MAIN SHAFT	1																																		
63	112739	619.01.34	PLASTIC HANDLE	1	21	706460	619.01.13	BEARING COVER	1																																		
64	112740	619.01.33	BRAKE LEVER COMPL	1	22	706129	788.42.66	STICKER "INFO"	1																																		
65	112776	792.75.37	SCREW LOCKFIL	3	23	703551	788.42.20	COMPANY LOGO 85X19MM	2																																		
66	115448	BN 10614 M6	SPHERIC WASHER M6 / DIN 6319	2	24	701669	630.02.47	STICKER: AUDITORI PROTECTION	1																																		
67	113919	BN_13292_M10	SAFETY WASHER	1	25	115653	619.00.04	STICKER "VA 10 L"	2																																		
68	101879	792.75.38	PIPE CLAMP	1	26	115647		STRIPE BAND LABEL Nr.6021	1																																		
69	104197	BN_56_M6x12	HEXAGON HEAD SCREW	1	27	113918	BN_13292_M8	RIP-LOCK LOCKING WASHER	4																																		
70	113917	BN_13292_M6	RIP-LOCK LOCKING WASHER	1	28	112450		SICKER - DIF.CUTTERS-	1																																		
71	112287	792.75.27	RUBBER PROFILE 30 X 12	0.08	29	112302	BN_24_M6x20	WORM PIN	1																																		
72	112913	619.01.32	PLASTIC CONNECTION SCREW	2	30	112294	619.01.26	BOW HANDLE	1																																		
73	115447		RUBBER PROFILE 30 X 20	0.06	31	111339	625.00.04	STICKER "WARNING CUTTER SHAFT"	1																																		
74	112299	619.01.31	VAKUFLEX-TUBING	0.66	32	108557	BN_715_M14	WASHER WITHOUT CHAMFER	2																																		
75	112659	619.20.02	PLASTIC GRIP	1	33	108379	BN_915_D3	COTTER SPRING	1																																		
76	112292	BN 30723 D_5	RETAINING RING	4	34	103196	BN_3_M6x20	HEXAGON SOCKET HEAD CAP SCREW	4																																		
77	706462	619.01.10	FIXING STRAP	2	35	102289	BN_56_M10x16	HEXAGON HEAD SCREW	1																																		
78	112293	619.01.25	TOOTHED BELT SYNCHROFLEX AT5	1	36	102285	BN_792_M5	SAFETY WASHER	4																																		
79	706458	619.01.17	WASHER	1	37	101861	BN_4_M5x45	CYLINDER HEAD SCREW	2																																		
80	708886	880.00.17	COVER FOR BOLT SENSOR	1	38	101599	BN_56_M8x16	HEXAGONAL SCREW	2																																		
81	701006	615.08.13	DRUM WITH PENTAGONAL CUTTERS	1	39	100652	BN_1422_M6x12	COUNTERSUNK SCREW	3																																		
82	110822	BN_924_2_4x7_5	RIVET	4	40	100623	BN_823_D47	SAFETY RING	2																																		
83	703559	788.42.31c	TYPE PLATE	1	41	100616	BN_792_M6	SAFETY WASHER SCHNORR®	6																																		
84	703542	788.42.09	ARROW	1	42	100595	BN_3_M5x16	HEXAGON SOCKET HEAD CAP SCREW	4																																		
85	900018		LABEL SWISS DESIGN	1	<table border="1"> <tr> <td colspan="2">Material</td> <td colspan="2">Dimension</td> </tr> <tr> <td>Drawn By</td> <td>Date</td> <td>Approved Date</td> <td>Approved By</td> </tr> <tr> <td>GS</td> <td>28/04/2020</td> <td></td> <td></td> </tr> <tr> <td colspan="2" rowspan="2">  </td> <td colspan="2">Description</td> </tr> <tr> <td colspan="2">VA 10 L - WITHOUT GRINDER</td> </tr> <tr> <td colspan="2">Article Number</td> <td colspan="2">800012</td> </tr> <tr> <td colspan="2">DWG NO</td> <td colspan="2">800012</td> </tr> <tr> <td colspan="2">Part/Assembly File</td> <td>sheet of</td> <td>Rev.</td> </tr> <tr> <td colspan="2">800012.asm</td> <td>2 2</td> <td></td> </tr> </table>					Material		Dimension		Drawn By	Date	Approved Date	Approved By	GS	28/04/2020					Description		VA 10 L - WITHOUT GRINDER		Article Number		800012		DWG NO		800012		Part/Assembly File		sheet of	Rev.	800012.asm		2 2	
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86	111727		STRIPE BAND -DANGER-	0.16																																							
87	900042		LOCTITE 243	0.01																																							
88	900105		LOCTITE 480	0.05																																							
89	900054		ZIPPED NAYLON BAG 10 X 12	8																																							
90	900032		ZIPPED NAYLON BAG 23 X 31	2																																							
91	700659		FOLDING BOX VA10L	1																																							
92	799799		EU - ATTENTION OF CONFORMITY	1																																							
93	799971		OPERATING MANUAL VA10L	1																																							
94	799979		WARRANTY CARD FR	1																																							
95	799954		BROCHURE: QUALITY PRODUCTS	1																																							
96	900074		MOLYKOTE BR2 PLUS	0,005																																							

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