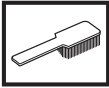


Maintenance Schedule

Maintenance Schedule



Item	Action	Frequency
Check that head lock are tight.	Tighten head locks and re-set in thread-locking compound if required (Suggested thread-locking compound Loctite 680)	Daily
Inspect heads for slop/ broken "fingers" if using spring steel heads.	Examine machine heads while machine tipped back. Disconnect Planetary Drive motor (small motor) and run discs at lowest speed. Check to see how concentric/true grinding heads are running.	Daily
Check effectiveness of planetary seal.	Remove planetary head motor/gearbox system and check for presence of dust under machine cover.	Weekly
Check condition of chain ring.	Remove planetary head motor/gearbox system and inspect chain links in chain ring. Ensure links are clean and free from build-up.	Weekly with Planetary Seal
Check condition of Drive Sprocket.	Remove planetary head motor/gearbox system and inspect condition of planetary drive sprocket.	Weekly with Planetary Seal
Inspect internal components of machine.	Remove belt tensioner cover plate and check inside machine for dust, moisture or belt fragments. Ensure to re-seal cover plate with silicone sealant.	6 monthly
Clean contents of electrical cabinet.	Blow out inside of electrical cabinet and variable speed drives or frequency converters with DRY compressed air.	Every 2 months



IMPORTANT!

Prior to removing belt tensioner cover plate, ensure cover plate and area surrounding cover plate are totally clean. Avoid debris from entering into inside of machine.



For products or troubleshooting assistance, call us at 800.896.8665.